

CLAIM AMENDMENTS

1 - 26. (canceled)

1 27. (new) An apparatus for filling an array of blisters
2 of a foil with respective small objects, the apparatus comprising:

3 means for moving the foil with the blisters open upward
4 past a filling station;

5 an endless transfer belt formed with blisters arrayed
6 substantially identically to the blisters of the foil;

7 a pair of horizontally spaced drive rollers over which
8 the transfer belt is spanned, one of the rollers being at the
9 filling station and the other of the rollers remote therefrom;

10 supply means for depositing objects in bulk onto an upper
11 stretch of the belt adjacent the other roller and for sorting each
12 of the objects into a respective one of the blisters of the upper
13 stretch of the transfer belt;

14 means for rotating the rollers and advancing the upper
15 stretch of the roller toward the filling station with the objects
16 in the blisters of the belt; and

17 a placer having a multiplicity of pickers and operable to
18 pick a multiplicity of respective objects out of the blisters of
19 the transfer belt and deposit the picked objects simultaneously
20 into the blisters of the foil.

1 28. (new) The apparatus defined in claim 27 wherein the
2 pickers are arrayed substantially identically to the blisters of
3 the transfer belt and of the foil.

1 29. (new) The apparatus defined in claim 27 wherein one
2 of the rollers is a drive roller and is formed with a multiplicity
3 of recesses arrayed substantially identically to the blisters of
4 the transfer belt and receiving the blisters of the transfer belt
5 as the transfer belt passes around the drive roller.

1 30. (new) The apparatus defined in claim 27 wherein the
2 transfer belt has a plurality of laterally spaced and transversely
3 overlapping endless parts each formed with a plurality of the
4 blisters and each spanned over both of the rollers, whereby the
5 drive roller with the recesses synchronizes movement of the belt
6 parts.

1 31. (new) The apparatus defined in claim 29, further
2 comprising
3 a servomotor rotating the drive roller.

1 30. (new) The apparatus defined in claim 27, further
2 comprising
3 a collecting tray underneath the upper stretch of the
4 belt.

1 31. (new) The apparatus defined in claim 27 wherein the
2 means for sorting includes a flow obstacle closely juxtaposed with
3 an upper face of the upper stretch between the rollers so as to
scrape off objects not in blisters.

1 32. (new) The apparatus defined in claim 27, further
2 comprising
3 a mobile rack carrying the transfer belt, drive rollers,
4 supply means, rotating means, and placer.

1 33. (new) The apparatus defined in claim 27 wherein the
2 blisters of the transfer belt are shallower than the blisters of
3 the foil.

1 34. (new) The apparatus defined in claim 27, further
2 comprising
3 a swivel plate juxtaposed with the upper reach.

1 35. (new) The apparatus defined in claim 27, further
2 comprising
3 a camera and
4 control means connected between the camera and the placer
5 for monitoring filling of the blisters of the foil.

1 36. (new) The apparatus defined in claim 27 wherein the
2 upper reach is angled upward from the other roller toward the one
3 roller such that objects on the upper reach but not in the blisters
4 of the upper reach slide away from the filling station.

1 37. (new) The apparatus defined in claim 27 wherein the
2 transfer belt is formed of an elongated strip formed with blisters
3 and the blisters at ends of the strip are nested into each other to
4 make the transfer belt endless.

1 38. (new) The apparatus defined in claim 27 wherein the
2 transfer belt extends transversely of the foil.

1 39. (new) A method of operating an apparatus to fill an
2 array of blisters of a foil with respective small objects, the
3 apparatus having:

4 an endless transfer belt formed with blisters arrayed
5 substantially identically to the blisters of the
6 foil;

7 a pair of horizontally spaced drive rollers over which
8 the transfer belt is spanned, one of the rollers
9 being at a filling station and the other of the
10 rollers remote therefrom; and

11 a placer having a multiplicity of pickers,
12 the method comprising the steps of:

13 displacing the foil with the blisters open upward past
14 the filling station;

15 rotating the rollers and thereby driving the belt to move
16 an upper stretch of the belt from the other roller toward the
17 filling station;

18 depositing the objects in bulk onto the upper stretch of
19 the belt adjacent the other roller;

20 sorting each of the deposited objects into a respective
21 one of the blisters of the upper stretch of the transfer belt;

22 picking a multiplicity of the objects out of the blisters
23 of the transfer belt at the filling station and depositing the
24 picked objects simultaneously into the blisters of the foil.

1 40. (new) The method defined in claim 39 wherein the
2 upper stretch of the transfer belt is moved generally perpendicular
3 to a direction of travel of the foil.

1 41. (new) The method defined in claim 39 wherein the
2 upper stretch of the belt is moved upward at an acute angle to the
3 horizontal from the other roller to the one roller.

1 42. (new) The method defined in claim 39 wherein the
2 objects are sorted into the blisters of the upper stretch by
3 scraping objects not in blisters off the upper stretch.

1 43. (new) The method defined in claim 39 further
2 comprising the steps of
3 detecting a width of the transfer belt and
4 operating the placer to only pick objects in a field
5 corresponding to the detected width.